



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2731-7
Job Sheet 178362



Part No: D2731-7

Job Qty: ~~10~~ ea **DAS**
21
90 9-89

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/30/18

Job Tracking No:

Due Date: 5/30/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV C IPP D 00.05.19 Added inspect level 8, removed P/O powder coating EC IPP REV:E 13.06.25
OUTSOURCE METEC DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	10 pcs	5/30/18	5/30/18	0.00	0.00	Purchasing		<i>APAS/06/04</i>
120	Packaging	10 pcs	5/30/18	5/30/18	0.00	0.00	Packaging2		<i>APAS/06/04</i>
130	QC	10 pcs	5/30/18	5/30/18	0.00	0.00	QC6		13 JUN 13 2018
170	Packaging	10 pcs	5/30/18	5/30/18	0.00	0.00	Packaging3-1	ST520	<i>APAS/06/04</i>
180	QC21-SA	10 Ea	5/30/18	5/30/18	0.00	0.00	QC21		<i>APAS/06/04</i>

Part Op 110 - Issue P/O to Metec : *040056* Manufacture as per dwg C of C is required
Descriptions: 120 - ENSURE C OF C IS ATTACH.

31 Mar 2018 x 10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	.6830 ft (.0683 ea)	110-Purchasing	<i>5077585</i>
D2731-7P	Lug	10 pcs (1 ea)	110-Purchasing	<i>5077594</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	1	696	0
	D2731-7P	10	0	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S077596



Part: D2731-7

Job No: 178362

Serial No/Batch: S077596

Revision:

Inspector:

Exp Date: 06/04/2018

Instructions:

Date: 06/04/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	4.450Inches $\pm$ 0.010	4.460 4.440		
2	Mounting Lug	1.410Inches $\pm$ 0.030	1.440 1.380		
3	Mounting Lug	0.306Inches $\pm$ 0.010	0.316 0.296		
4	Mounting Lug	0.413Inches $\pm$ 0.010	0.423 0.403		
5	Mounting Lug	3.700Inches $\pm$ 0.005	3.705 3.695		
6	Mounting Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
7	Mounting Lug	0.750Inches $\pm$ 0.010	0.760 0.740		
8	Mounting Lug	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
9	Mounting Lug	0.100Inches $\pm$ 0.010	0.110 0.090		
10	Mounting Lug	45.000Degrees $\pm$ 0.000	45.000 45.000	Angle	
11	Mounting Lug	0.060Inches + 0.040 - 0.000	0.100 0.060	Radius	

Plex 5/30/18 1:37 PM dart.Lussier.Patrick



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Tel (613) 632-5200

D2731-7

Job Sheet 177682



Part No: D2731-7

Job Qty: 10 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/16/18

Job Tracking No:

Due Date: 5/25/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP D 00.05.19 Added inspect level 8, removed P/O powder coating EC IPP REV:E 13.06.25
OUTSOURCE METEC DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/25/18	0.00	0.00	Start Up Container		
140	HandFinish	10 pcs		5/25/18	0.00	0.40	HandFinish1		
150	Powdercoat	10 pcs		5/25/18	0.00	0.33	Powdercoat1		
160	QC	10 pcs		5/25/18	0.00	0.00	QC3		
170	Packaging	10 pcs		5/25/18	0.00	0.00	Packaging3-1		
180	QC21-SA	10 Ea		5/25/18	0.00	0.00	QC21		

Part Op Descriptions: **150 - START TIME:** _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	.6830 ft (.0683 ea)	90-Start up Operation	
D2731-7P	Lug	10 pcs (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2423	1	696	0
	D2731-7P	10	0	0

D 2230-1-3

David Duvall

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	4.450Inches $\pm$ 0.010	4.460 4.440		
2	Mounting Lug	1.410Inches $\pm$ 0.030	1.440 1.380		
3	Mounting Lug	0.306Inches $\pm$ 0.010	0.316 0.296		
4	Mounting Lug	0.413Inches $\pm$ 0.010	0.423 0.403		
5	Mounting Lug	3.700Inches $\pm$ 0.005	3.705 3.695		
6	Mounting Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
7	Mounting Lug	0.750Inches $\pm$ 0.010	0.760 0.740		
8	Mounting Lug	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
9	Mounting Lug	0.100Inches $\pm$ 0.010	0.110 0.090		
10	Mounting Lug	45.000Degrees $\pm$ 0.000	45.000 45.000	Angle	
11	Mounting Lug	0.060Inches + 0.040 - 0.000	0.100 0.060	Radius	

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040056**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040056
PO Date: 5/31/18
Due Date: 6/7/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick

Via: Ground
Pymt Terms: Net 60

Freight Terms:
Special Comments:

Revision

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3394-3P			Lug	Firmed	6/7/18	40 pcs	0 pcs	40 pcs	\$16.10/pcs	\$644.00
Line Item Note W/O 177683											
2	D2731-7P			Lug receive pcs	Firmed	6/7/18	90 pcs	0 pcs	90 pcs	\$15.00/pcs	\$1,350.00
Line Item Note W/O 178362											
3	RBEM621A1001101 S5330P			Wide Tabs Folding Tool As per Dwg RBEM621A1001101 S5330 Rev. B	Firmed	7/16/18	1 pcs	0 pcs	1 pcs	\$4,432.00/pcs	\$4,432.00
Line Item Note W/O 178178											
Grand Total:											\$6,426.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 6/1/18 7:46 AM dart.Lussier.Patrick



METAL TECHNOLOGY INC.

20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
90	D2731-7	Lug	40056
		Paint Batch # 20332 / Material Batch # 131451	
40	D3394-3	Lug	40056
		Paint Batch # 21905 / Material Batch # 115529	

DAS
11
9-89
JUN 13 2018

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, June 1, 2018